

Weibull Statistics Examples

All examples pasted from a Mathcad™ worksheet. All stresses in MPa.

1) Weibull distribution of fracture stresses measured for 30 specimens in uniaxial tension

$i := 1..30$ $j_i := i$ m estimated from a normal distribution:

$\sigma_i :=$

$mean(\sigma) = 381.5$ $stdev(\sigma) = 84.2$

$m1 := \frac{1.2 \cdot mean(\sigma)}{stdev(\sigma)}$ $m1 = 5.4$


m determined from Weibull plot: $x_i := \log(\sigma_i)$

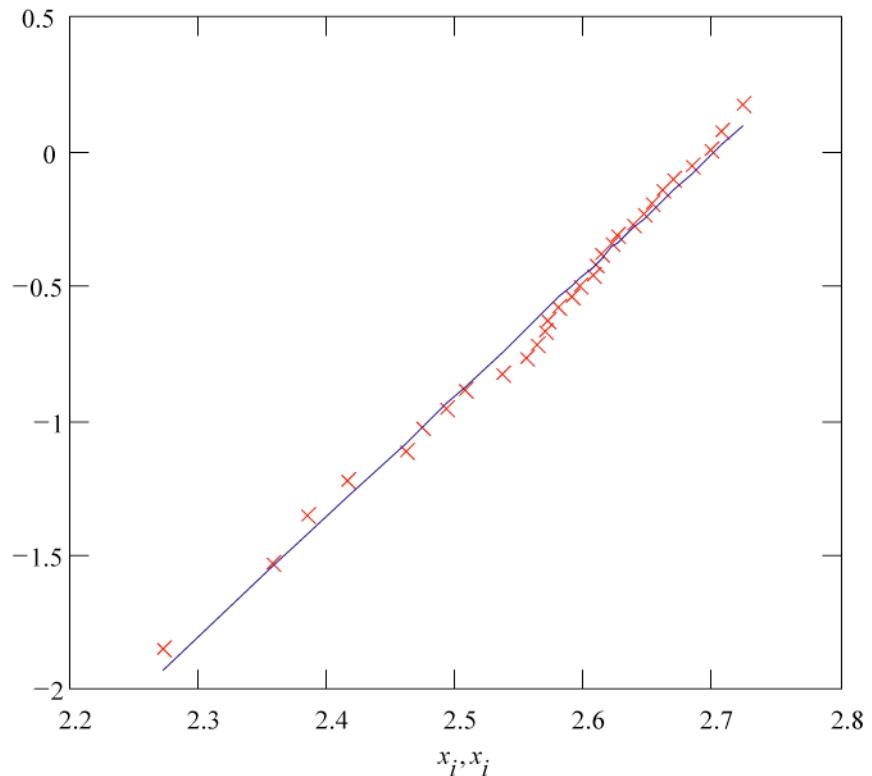
Weibull Parameter = $y_i := \log\left[\log\left[\frac{max(j) + 1}{max(j) - j_i + 1}\right]\right]$

$m2 := slope(x, y)$ $m2 = 4.5$

$int := intercept(x, y)$ $int = -12.2$

187
228
243
261
289
298
311
321
343
359
366
371
373
381
390
395
404
406
410
419
422
435
442
449
458
466
482
500
508
529

y_i
 $\times \times \times$
 $m2 \cdot x_i + int$




2) Three-point bending vs. uniaxial tension (above) using the stress volume integral:

$$P_f(m, \sigma, \sigma_{mean}, V, V_{ref}, SVI) := 1 - \exp\left[-\left[\Gamma\left[\frac{1}{m} + 1\right]\right]^m \cdot \left[\frac{\sigma}{\sigma_{mean}}\right]^m \cdot \frac{V}{V_{ref}} \cdot SVI\right]$$

stress volume integral (3pt bending): $SVI(m) := \frac{1}{2 \cdot (m + 1)^2}$

$$V_{3ptbend} := 4 \cdot 2 \cdot 0.25 \quad V_{3ptbend} = 2 \text{ mm}^3 \quad V_{tensile} := 4 \cdot \pi \cdot 0.5^2 \quad V_{tensile} = 3.1 \text{ mm}^3$$

For the same maximum stress in the bend bar as the average of the tensile data:

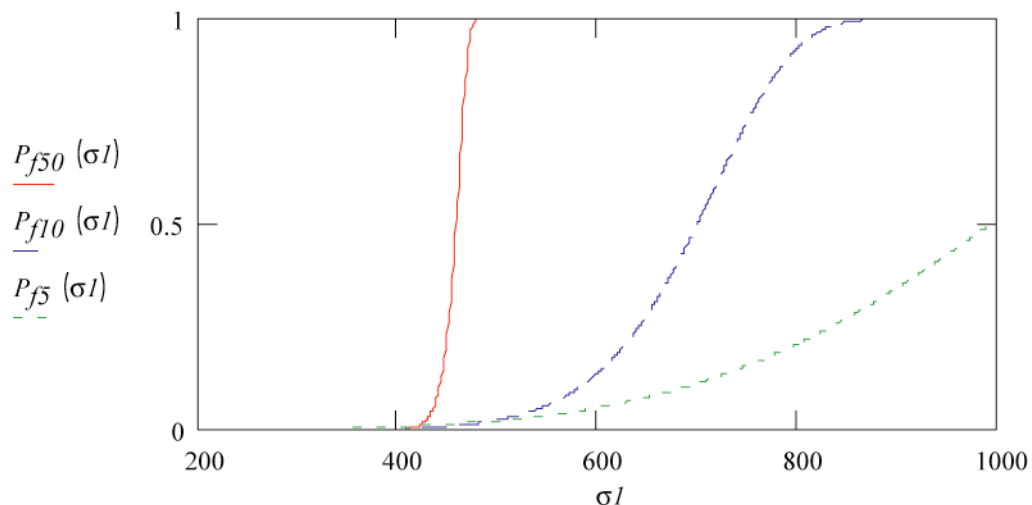
$$P_f(m2, mean(\sigma), mean(\sigma), V_{3ptbend}, V_{tensile}, SVI(m2)) = 6.95 \cdot 10^{-3}$$

In other words, for these conditions, there is a less than 1% chance of failure in bending even though half of the tensile specimens would fail at this level. Furthermore, for the same conditions, but a much higher Weibull Modulus, the probability is even less for this stress.

$$P_f(10, mean(\sigma), mean(\sigma), V_{3ptbend}, V_{tensile}, SVI(10)) = 1.596 \cdot 10^{-3}$$

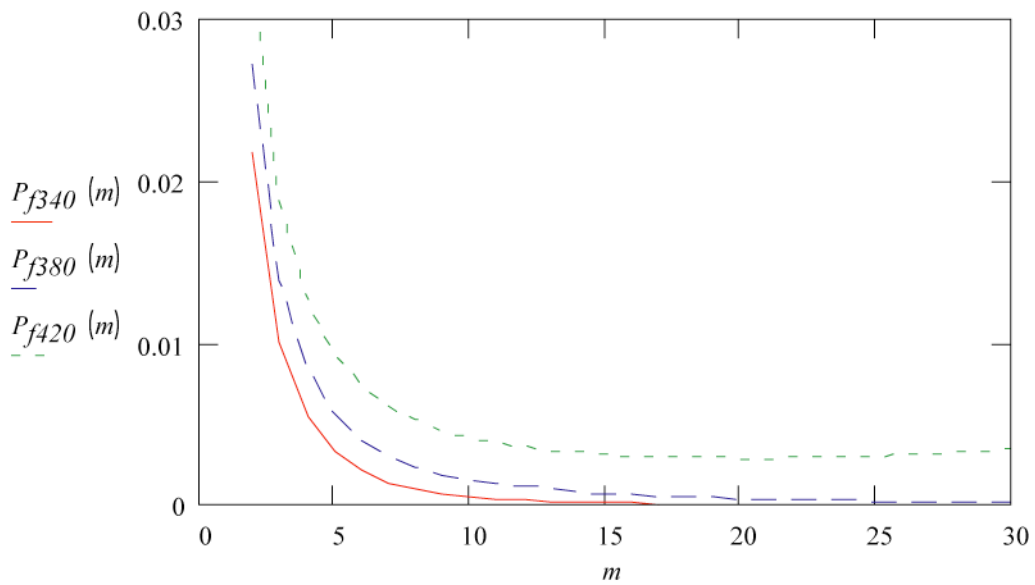
3) The effects of changing m on the distribution of failure stresses in bending:

$$\begin{aligned} \sigma l &:= 1, 2.. 1000 & P_{f5}(\sigma l) &:= P_f(5, \sigma l, mean(\sigma), V_{3ptbend}, V_{tensile}, SVI(5)) \\ & & P_{f10}(\sigma l) &:= P_f(10, \sigma l, mean(\sigma), V_{3ptbend}, V_{tensile}, SVI(10)) \\ & & P_{f50}(\sigma l) &:= P_f(50, \sigma l, mean(\sigma), V_{3ptbend}, V_{tensile}, SVI(50)) \end{aligned}$$



4) The effects of changing m on the stresses and the gamma function on the failure probability:

$$\begin{aligned}
 m := 2..30 \quad P_{f340}(m) &:= 1 - \exp\left[-\left[\Gamma\left[\frac{1}{m} + 1\right]\right]^m \cdot \left[\frac{340}{\text{mean}(\sigma)}\right]^m \cdot \frac{V_{3ptbend}}{V_{tensile}} \cdot SVI(m)\right] \\
 P_{f380}(m) &:= 1 - \exp\left[-\left[\Gamma\left[\frac{1}{m} + 1\right]\right]^m \cdot \left[\frac{380}{\text{mean}(\sigma)}\right]^m \cdot \frac{V_{3ptbend}}{V_{tensile}} \cdot SVI(m)\right] \\
 P_{f420}(m) &:= 1 - \exp\left[-\left[\Gamma\left[\frac{1}{m} + 1\right]\right]^m \cdot \left[\frac{420}{\text{mean}(\sigma)}\right]^m \cdot \frac{V_{3ptbend}}{V_{tensile}} \cdot SVI(m)\right]
 \end{aligned}$$



5) The effects of the volume and stress volume integral ratio on the average failure stress:

$$\text{stressratio}(V1, V2, SVI1, SVI2, m) := \left[\frac{V1 \cdot SVI1}{V2 \cdot SVI2} \right]^{\frac{1}{m}}$$

